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SI 165279

D350-591-311
Job Sheet 192403



Part No: D350-591-311

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/19

Job Tracking No: add DSI for CHG002

Due Date: 3/22/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Steps - 1	1 pcs	3/22/19	3/22/19	0.00	0.00	Large Fab - 1		
260	QC 4	1 pcs	3/22/19	3/22/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69	MAR 22 2019	DAS 69 9-89
							QC 4 - 9		
							QC 4 - 46		
270	Packaging 3-1 - Stock - B4B	1 pcs	3/22/19	3/22/19	0.00	0.00	Packaging 3 - 1 - B4B	MAR 22 2019	DAS 69 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
275	DC - 1 - B4B	1 pcs	3/22/19	3/22/19	0.00	0.00	DC - 1 - B4B		DAS 21 9-89
							DC - 2 - B4B		MAR 22 2019
280	QC 21 - FG	1 pcs	3/22/19	3/22/19	0.00	0.00	QC 21 - FG - 21		DAS 21 9-89
							QC 21 - FG - 70		
							QC 21 - FG - 53		DAS 21 9-89

Part Op 110 - (Weld per dwg A/R Aluminum rod Batch: _____) 1-Bevel end for welding FWD ONLY 2-Weld Support using Jig
 Descriptions: DT8719, weld Fwd End Plate as per QSI 004 & Dwg D3272 A/R Aluminum Rod _____ 3-Grind End Plate flush
 260 - (QC4- 100% Inspect kits for completeness)
 270 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-591-311 Location : FG109
 275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-311 CHG001
 280 - (QC21- Final Inspection - Work Order Release)

FG109

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-591-311	Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible	1 pcs (1 ea)	110-Large Fab - Steps - 1	5115522
DSI 9410-011	Amends Installation Of D350-591-311/-312 Steps	1 pcs (1 ea)	110-Large Fab - Steps - 1	5156419

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Steps - 1	D350-591-311	1	8	0
	DSI 9410-011	1	1	0

Part Specifications

Specifications could not be found.

Plex 3/22/19 11:47 AM dart.lacelle.linda